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The authors are nearing completion of an NSF-supported textbook for pre-service mathematics teachers. The text's paramount goal is to promote a deep, detailed, and integrated understanding of pre-college mathematics. Some portions of the textbook are directed toward future middle school teachers while other portions are more appropriate for future high school teachers; our presentation will focus on the middle school components. Mathematical content and innovative pedagogical features will be discussed and illustrated during the presentation. (Received September 18, 2007)