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Let  $R$  be a Cohen-Macaulay local ring, and assume that  $R$  has minimal multiplicity. In this talk, we explore generation of Ulrich  $R$ -modules, and clarify when the Ulrich  $R$ -modules are precisely the syzygies of maximal Cohen-Macaulay  $R$ -modules. We also investigate the structure of Ulrich  $R$ -modules as an exact category. (Received August 09, 2018)