## PLASTIC STRESSES INDUCED BY A RIGID RING EMBEDDED IN A THIN ANISOTROPIC PLATE UNDER UNIFORM TENSION\*

By

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**Introduction.** The presence of a rigid fastening ring (Fig. 1) in a thin infinite sheet, subjected to remote uniform tension  $\sigma_{\infty}$ , is expected to affect the equibiaxial stress field in the vicinity of the rigid boundary. Here we present an analytical solution to this problem for pure power-hardening plastic materials, with transverse plastic anisotropy, modeled by

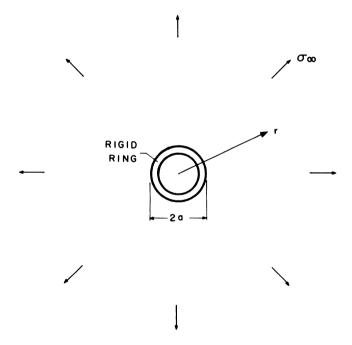


FIG. 1. A rigid ring is embedded in an infinite sheet subjected to remote uniform tension  $\sigma_{\infty}$ . The radial coordinate is denoted by r and the rigid boundary is at r = a.

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a theory proposed by Hill [1]. The effective stress  $\sigma_e$  is defined as

$$2(1+R)\sigma_e^m = (1+2R)|\sigma_1 - \sigma_2|^m + |\sigma_1 + \sigma_2|^m, \tag{1}$$

where  $(\sigma_1, \sigma_2)$  are the in-plane principal stresses, and parameters (m, R) characterize the normal plastic anisotropy of the sheet. For the problem considered here we may identify the principal stresses with the polar components  $(\sigma_r, \sigma_\theta)$ . The dependence of the yield locus (1) on parameters (m, R) is illustrated in Fig. 2 for the relevant quadrant where both stress components are positive. Note that the standard Mises and Tresca loci are obtained with (m = 2, R = 1) and (m = 1, R = 0), respectively.

The stress concentration problem, for a rigid circular inclusion, has been solved by Yang [2] using an earlier anisotropic theory proposed by Hill in [3]. That theory is just a particular case of (1) when m = 2. A complete elasto/plastic solution to the problem, for

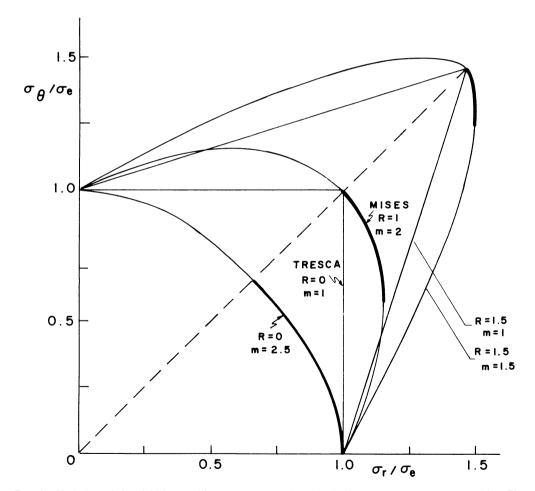


FIG. 2. Variation of the yield locus with parameters (m, R) when both stress components are positive. The Mises material is described by (m = 2, R = 1), and the Tresca material is described by (m = 1, R = 0). The heavy lines show the operative parts of the yield locus. With m = 1 only the point  $\sigma_r = \sigma_\theta = \sigma_\infty = (1 + R)\sigma_e$  is operative.

a restricted version of (1) with m = 1, and accounting for linear strain hardening, has been given recently in [4].

The analogous problem of the stress concentration at a circular hole has been treated in several papers [5–8]. The analysis by Budiansky [7] contains a general investigation with different families of constitutive relations accounting for plastic anisotropy.

The solution in this paper is within the usual framework of axially-symmetric, planestress, small-strain plasticity. Elastic strains are neglected and changes in the thickness at the rigid boundary are permitted. Contact is made with the earlier result given in [2] for m = 2.

**Analysis.** Anticipating that  $\sigma_r > \sigma_\theta > 0$  throughout the entire field, we rewrite definition (1) in the form

$$2(1+R)\sigma_{\theta}^{m} = (1+2R)(\sigma_{r} - \sigma_{\theta})^{m} + (\sigma_{r} + \sigma_{\theta})^{m}.$$
 (2)

Relation (2) is identically satisfied by the parametric representation

$$\sigma_r - \sigma_\theta = J(\sin\alpha)^{2/m} \sigma_e, \tag{3a}$$

$$\sigma_r + \sigma_\theta = H(\cos\alpha)^{2/m} \sigma_e, \tag{3b}$$

where

$$H = (2 + 2R)^{1/m}, \qquad J = \left(\frac{2 + 2R}{1 + 2R}\right)^{1/m}.$$
 (4)

The stress components are therefore given by

$$\sigma_r = S_r \sigma_e, \qquad \sigma_\theta = S_\theta \sigma_e, \tag{5}$$

with

$$S_r = \frac{1}{2} \left[ H(\cos \alpha)^{2/m} + J(\sin \alpha)^{2/m} \right], \tag{6a}$$

$$S_{\theta} = \frac{1}{2} \left[ H(\cos \alpha)^{2/m} - J(\sin \alpha)^{2/m} \right]. \tag{6b}$$

For the class of materials considered here it is possible to integrate the constitutive relations of the flow theory associated with (1). This leads to the deformation theory-type constitutive relations

$$\varepsilon_r = \Gamma_r \varepsilon, \qquad \varepsilon_\theta = \Gamma_\theta \varepsilon$$
(7)

where  $(\varepsilon_r, \varepsilon_\theta)$  are the usual strain components,

$$\Gamma_r = \frac{1}{H} (\cos \alpha)^{2(m-1)/m} + \frac{1}{I} (\sin \alpha)^{2(m-1)/m},$$
 (8a)

$$\Gamma_{\theta} = \frac{1}{H} (\cos \alpha)^{2(m-1)/m} - \frac{1}{I} (\sin \alpha)^{2(m-1)/m},$$
 (8b)

and  $\varepsilon$  is the effective plastic strain determined by the uniaxial characteristic

$$\varepsilon = \left(\sigma_e/\sigma_0\right)^n,\tag{9}$$

where  $\sigma_0$  and *n* are material constants.

With u denoting the radial displacement, we have the kinematical relations

$$\varepsilon_r = du/dr, \qquad \varepsilon_\theta = u/r,$$
(10)

which may be conjoined to form the compatibility equation

$$r d\varepsilon_{\theta}/dr + \varepsilon_{\theta} - \varepsilon_{r} = 0. \tag{11}$$

Now, we combine the equation of equilibrium

$$r d\sigma_{\alpha}/dr + \sigma_{\alpha} - \sigma_{\alpha} = 0 \tag{12}$$

with (11) and eliminate the radial coordinate, thus obtaining the differential relation

$$(\sigma_{r} - \sigma_{\theta}) d\varepsilon_{\theta} + (\varepsilon_{r} - \varepsilon_{\theta}) d\sigma_{r} = 0. \tag{13}$$

Substituting in (13) the stresses from (5) and the strains from (7) gives, with the aid of (9),

$$d\sigma_{e}/\sigma_{e} = f(\alpha) d\alpha, \tag{14}$$

where

$$f(\alpha) = -\frac{(S_r - S_\theta)\Gamma_\theta' + (\Gamma_r - \Gamma_\theta)S_r'}{(S_r - S_\theta)n\Gamma_\theta + (\Gamma_r - \Gamma_\theta)S_r}$$
(15)

and the prime denotes differentiation with respect to  $\alpha$ . A further substitution of (6) and (8) results in

$$f(\alpha) = \left(\frac{2}{m}\right) \frac{(m-1)\tan\alpha + (m-2)I(\tan\alpha)^{(m-2)/m} + I^2(\tan\alpha)^{(3m-4)/m}}{n - (n-1)I(\tan\alpha)^{(2m-2)/m} + I^2(\tan\alpha)^{(2m-4)/m}}, \quad (16)$$

where

$$I = H/J = (1 + 2R)^{1/m}. (17)$$

The integral of Eq. (14) provides the solution of the problem; once the dependence of  $\sigma_e$  on  $\alpha$  has been determined, the corresponding expressions for the stresses and the strains follow from (5) and (7). The spatial profiles of these quantities can be found by transforming, from parameter  $\alpha$  to the radial coordinate r, through the relation

$$\frac{dr}{r} = -\frac{S_r' + S_r f(\alpha)}{S_r - S_\theta} d\alpha, \tag{18}$$

which is obtained from (12) with the aid of (5) and (14).

In order to solve (14) we need to know the boundary data. At infinity, where  $\sigma_r = \sigma_\theta = \sigma_\infty$ , we have from (3a) that  $\alpha = 0$ , while from (1) we find that  $\sigma_e = (2/H)\sigma_\infty$ . At the inner boundary, where u = 0, the circumferential strain  $\varepsilon_\theta$  has to vanish or, from (8b),

$$\tan \alpha_a = I^{-m/(2m-2)}. (19)$$

Thus, parameter  $\alpha$  varies from zero at infinity to the value given by (19) at r = a. The stress points on the yield locus will therefore move along the corresponding heavy parts shown in Fig. 2. Note, however, that with m = 1 parameter  $\alpha$  is identically equal to zero over the entire field, and the only operative part of the yield locus is the corner point  $\sigma_r = \sigma_\theta = \sigma_\infty = (1 + R)\sigma_e$ . The solution for this special case is different from the one given by (14), as will be described shortly.

A convenient measure of the stress field near the rigid ring is given by the stress concentration factor, defined as

$$k = \sigma_e(r = a)/\sigma_{\infty}. \tag{20}$$

Thus, integration of (14) from infinity to the inner boundary gives

$$k = \left(\frac{2}{H}\right) \exp \int_0^{\alpha_a} f(\alpha) \, d\alpha. \tag{21}$$

Illustrative numerical results obtained from (21) are shown in Fig. 3. Also shown are the reference curves k = 2/H, which give the ratio  $\sigma_e/\sigma_\infty$  for a uniform sheet under equibiaxial tension. Note that this is also the asymptotic value of (21) as n becomes very large. It may be concluded from Fig. 3 that the n-sensitivity of the local stress field near the ring increases with parameter m but decreases with parameter R.

When m = 2, definition (1) and its associated constitutive relations are reduced to the earlier anisotropic theory given by Hill [3]. The integral in (21) can then be expressed in a closed form, as observed already in [2], namely

$$k = \sqrt{\frac{2}{1+R}} \left[ \frac{n+1+2R}{\sqrt{2(1+R)(1+2R)}} \right]^{(n+1+2R)/(n^2+1+2R)} \cdot \exp \left[ -\frac{(n-1)\sqrt{1+2R}}{n^2+1+2R} \arctan \frac{1}{\sqrt{1+2R}} \right].$$
 (22)

A further specification for the Mises material, with R = 1, reads

$$k = \left(\frac{n+3}{2\sqrt{3}}\right)^{(n+3)/(n^2+3)} \exp\left[-\frac{\pi(n-1)}{2\sqrt{3}(n^2+3)}\right]. \tag{23}$$

Analogous expressions for the stress concentration at a circular hole (free boundary) are given in [7], [6], and [5].

For materials with m = 1 the entire field is in an equibiaxial state of stress with the obvious result

$$k = 1/(1+R).$$
 (24)

The analogous expression for the hole problem [7] is

$$k = \left(\frac{1}{1+R}\right) \left(\frac{n}{1+2R}\right)^{(1+2R)/(n-1-2R)}.$$
 (25)

When R = 0 we obtain from (24) and (25) the stress concentration factors for the standard Tresca material.

The constitutive relations for the rigid-ring problem when m=1 are not given by the usual normality rule since the whole field is at the corner regime of the yield locus. Instead we use the plastic work-equivalence relation, which leads here to the relation

$$\varepsilon_r + \varepsilon_\theta = \frac{1}{1+R}\varepsilon.$$
(26)

Inserting (9) and (10) in (26) results in a differential equation for the radial displacement, with the solution

$$u = \frac{\left(\sigma_{\infty}/\sigma_{0}\right)^{n}}{2(1+R)^{n+1}} \left(r - \frac{a^{2}}{r}\right). \tag{27}$$

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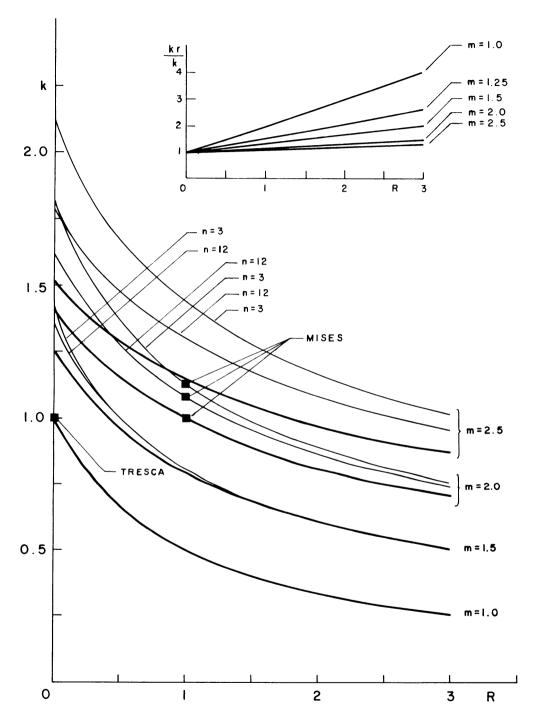


FIG. 3. Stress concentration factor for different values of the anisotropy parameters (m, R) and hardening parameter n. Note the results for the Mises material (m = 2, R = 1) and the Tresca material (m = 1, R = 0). The heavy lines show the reference level k = 2/H for a uniform sheet. The insert shows  $k_r/k$  for different m and R.

It follows from (27) that the strain-rates ratio

$$\dot{\varepsilon}_{\theta}/\dot{\varepsilon}_{r} = (r^{2} - a^{2})/(r^{2} + a^{2}) \tag{28}$$

remains bounded between 0 (at the hole) and 1 (at infinity).

Finally, we mention that the radial stress concentration factor defined as  $k_r = \sigma_r(r = a)/\sigma_\infty$  is equal to  $S_r(\alpha_a)k$  or, with the aid of (6a) and (19),

$$k_r = (J/2)(1 + I^{m/(m-1)})^{(m-1)/m}k.$$
 (29)

Thus, the ratio  $k_r/k$  is independent of n. That ratio is always greater than one (Fig. 3), so that  $k_r > k$ . With m = 1 and m = 2 we get the simple relations

$$\left. \frac{k_r}{k} \right|_{m=1} = 1 + R, \qquad \left. \frac{k_r}{k} \right|_{m=2} = \frac{1 + R}{\sqrt{1 + 2R}}.$$
 (30)

**Acknowledgment.** Thanks are due to the Technion—V. P. R. Fund—L. Rogow Fund for its financial support.

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