

## EFFECTIVE CONTRACTION OF SKINNING MAPS

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ABSTRACT. Using elementary hyperbolic geometry, we give an explicit formula for the contraction constant of the skinning map over moduli spaces of relatively acylindrical hyperbolic manifolds.

### 1. INTRODUCTION

Let  $M_1, M_2$  be hyperbolic manifolds of finite-type, i.e. the interior of compact 3-manifolds, with incompressible boundary, and homeomorphic geometrically finite ends  $E_1 \subset M_1$  and  $E_2 \subset M_2$ . From a topological point of view, since  $M_1$  and  $M_2$  are tame, [1, 4], the surfaces  $S_i$  corresponding to the boundary of the ends  $E_i$  are naturally homeomorphic. We can thus glue the two manifolds via an orientation-reversing homeomorphism  $\tau$ , and obtain a new topological 3-manifold  $M = M_1 \cup_\tau M_2$ . Usually, one seeks sufficient conditions for  $M$  to admit a complete hyperbolic metric, which is relevant, for example, in the proof of geometrization for hyperbolic manifolds, [11]. We call this the *glueing problem* for  $M$ . The *skinning map*, described below, was first introduced by W. P. Thurston, exactly to study this glueing problem, [14].

The moduli space  $GF(M, \mathcal{P})$  of all hyperbolic metrics on  $M$  with geometrically finite ends and parabolic locus  $\mathcal{P}$  is parameterised by the Teichmüller space  $\mathcal{T}(\partial_0 M)$  with  $\partial_0 M$  the closure in  $\partial M$  of the complement  $\mathcal{P}^c$  of  $\mathcal{P}$ , viz.  $GF(M, \mathcal{P}) = \mathcal{T}(\partial_0 M)$ . For simplicity, let us here assume that  $\mathcal{P}$  only contains toroidal boundary components of  $M$ . Now, let  $N \in GF(M, \mathcal{P})$  be a uniformization, and  $S \in \pi_0(\partial_0 M)$  be a (non-toroidal) boundary component. The cover of  $N$  associated to  $\pi_1(S)$  is a quasi-Fuchsian manifold  $N_S$ . The manifold  $N_S$  has two ends,  $A$  and  $B$ , of which  $A$  is isometric to the end of  $M$  corresponding to  $S$ . One defines the skinning map  $\sigma_M$  at  $N$  as the conformal structure of the new end  $B$ . As it turns out, the skinning map is an analytic map  $\sigma_M: \mathcal{T}(\partial_0 M) \rightarrow \mathcal{T}(\overline{\partial_0 M})$ , where the bar denotes opposite orientation. The glueing instruction determines an isometry  $\tau^*: \mathcal{T}(\partial_0 M) \rightarrow \mathcal{T}(\overline{\partial_0 M})$ , and any fixed point of  $\tau^* \circ \sigma_M$  gives a solution to the glueing problem by the Maskit Combination Theorem, e.g. [11].

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Given a covering map between Riemann surfaces  $\pi: Y \rightarrow X$  the *Poincaré series operator* is a push-forward operator  $\Theta_{Y/X} : Q(Y) \rightarrow Q(X)$ , similar to the push-forward of measures, pushing quadrating differentials on  $Y$  to quadratic differentials on  $X$ .

In [12], C. McMullen showed that the skinning map of an acylindrical manifold  $N$  is contracting, with contraction constant only depending on the topology of  $\partial_0 M$ . Furthermore, he related the skinning map to the Poincaré series operator  $\Theta$  by the following formula:

$$(1.1) \quad d\sigma_M^*(\varphi) = \sum_{U \in BN} \Theta_{U/X}(\varphi|_U),$$

where  $BN$  is a collection of sub-surfaces of  $\text{im}(\sigma)$ . When  $M$  is acylindrical and  $\mathcal{P} = \emptyset$ , we have that  $BN$  is just a collection of disks, the *leopard spots* of [12]. If  $\mathcal{P} \neq \emptyset$  and  $M$  is relatively acylindrical, then we can also have punctured disks coming from peripheral cylinders of  $M$ .

As a consequence of (1.1), one can estimate the operator norm of the co-derivative  $d\sigma_M^*$  of the skinning map by bounding the Poincaré series operator of the corresponding surfaces. Using such estimate, we provide here effective bounds, in terms of the topology of  $\partial_0 M$ , on the contraction of the skinning map in the acylindrical case. This builds on previous work [2] of D. E. Barret and J. Diller, who gave an alternative proof of McMullen’s estimates on the norm of the Poincaré operator, [12].

Improving on the main result of [2] (Theorem 3.1), we show:

**Theorem 1.1.** *Suppose  $X$  is a Riemann surface of finite-type and let  $Y$  be a disk or a punctured disk. Further let  $\pi: Y \rightarrow X$  be a holomorphic covering map. Then, the norm of the corresponding Poincaré series operator satisfies:*

$$\|\Theta\|_{\text{op}} < \frac{1}{1 + C_{g,n,\ell}} < 1$$

for some constant  $C_{g,n,\ell} > 0$  depending only on the topology of  $X \cong S_{g,n}$  and the injectivity radius  $\ell$  of  $X$ .

In contrast with [2], we compute the contraction constant  $C_{g,n,\ell}$  in a completely explicit way and in the case under examination without any extra assumptions on  $\|\Theta\|_{\text{op}}$ . The constant  $C_{g,n,\ell}$  only depends on: the genus  $g$  of  $X$ , the number of punctures  $n$  of  $X$ , the length  $\ell$  of the shortest closed geodesic in  $X$ . So, we obtain an explicit bound over the moduli space of geometrically finite hyperbolic manifolds.

Furthermore,  $C_{g,n,\ell}$  is continuous and decreasing as a function of  $\ell$ , in fact it is linear in  $\ell$ , and satisfies the following asymptotic expansion for  $g, n \gg 1$ . Let  $\chi := 2g - 2 + n$  be the Euler characteristic, and  $\kappa := 3g - 3 + n$  be the complexity of  $X$ . Then,

$$\log \log \left( \frac{\ell}{C_{g,n,\ell}} \right) \asymp \frac{4}{\text{arcsinh}(1)} \chi^2 + \coth \left( \frac{\pi}{12} \right) \chi + \pi \sinh \left( \frac{1}{2} \text{arcsinh} \left( \tanh(\pi/12) \right) \right) \kappa.$$

*An application to infinite-type 3-manifolds.* In [6] the first author studied the class  $\mathcal{M}^B$  of infinite-type 3-manifolds  $M$  admitting an exhaustion  $M = \cup_i M_i$  by hyperbolizable 3-manifolds  $M_i$  with incompressible boundary and with uniformly bounded genus.

One can use skinning maps to study the space of hyperbolic metrics on the manifolds in  $\mathcal{M}^B$  that admit hyperbolic structures. Indeed, consider all manifolds  $M \in \mathcal{M}^B$  such that for all  $i \in \mathbb{N}$  every component  $U_i := \overline{M_i} \setminus \overline{M_{i-1}}$  is acylindrical. By the main results of [6] this guarantees that  $M$  is in fact hyperbolic, which is in general not the case, see [5, 7], or [8, 9] for other examples of infinite-type hyperbolic 3-manifolds. We can thus think of a (hyperbolic) metric  $g$  on  $M$  as a gluing of (hyperbolic) metrics  $g_i$  on the  $U_i$ 's and so it makes sense to investigate the glueing of pairs  $U_i, U_{i+1}$  via skinning maps.

In order to approach the construction of  $g$  in this way, it is helpful to know that the contraction factor of the skinning maps over the Teichmüller spaces relative to  $U_i$  stays well below 1 uniformly in  $i$ . The latter fact follows from Theorem 1.1, in view of the uniform bound on the genus of the  $M_i$ 's.

## 2. NOTATION

Throughout the work,  $X$  is a hyperbolic Riemann surface of finite-type. Let  $\overline{X}$  be the compact Riemannian surface obtained by adding a single point to each end of  $X$ . We indicate by

- $g$  the genus of  $X$ ;
- $n$  the cardinality of the set of punctures  $P := \overline{X} \setminus X$ .

We may thus regard  $X$  as an element of the moduli space  $\mathcal{M}(S_{g,n})$  of the  $n$ -punctured Riemann surface of genus  $g$ . Further let

- $\chi := 2g - 2 + n$  be the Euler characteristic of  $X$ ;
- $\kappa := 3g - 3 + n$  be the complexity of  $X$ , with the exception of the surface  $S_{0,2}$  for which  $\kappa := 0$ .

We say that a curve in  $X$  is a *short geodesic* if it is a closed geodesic of length less than  $2 \operatorname{arcsinh}(1)$ , and we define

- $\Gamma$  the set of short geodesics on  $X$ ;
- $\ell := \min_{\gamma \in \Gamma} \ell(\gamma)$  (twice) the *injectivity radius* of  $X$ .

For any  $A \subset X$ , denote by  $|A|$  the number of connected components of  $A$ , and indicate by  $U \in \pi_0(A)$  any of such connected components. Let  $d$  be the intrinsic distance of  $X$  and further set

$$(A)_s := \{x \in X : \operatorname{dist}(x, A) \leq s\}, \quad s > 0.$$

*Regions.* Denote by  $D$  the Poincaré disk, and set  $D^* := D \setminus \{0\}$ . The *cusp*  $\mathcal{C}_p$  about  $p \in P$  is the image of the punctured disk  $\{0 < |z| < e^{-\pi}\}$  under the holomorphic cover  $\pi_p : D^* \rightarrow X$  about  $p$ .

We start by recalling the following well-known fact.

**Lemma 2.1** ([3, Thm. 4.1.1]). *Let  $\gamma$  be a short closed geodesic in  $X$  of length  $\ell(\gamma)$ , and set  $w := \operatorname{arcsinh}\left(\frac{1}{\sinh(\ell(\gamma)/2)}\right)$ . The collar  $\mathcal{C}_\gamma$  around  $\gamma$  is isometric to  $[-w, w] \times \mathbb{S}^1$  with the metric  $d\rho^2 + \ell(\gamma)^2 \cosh^2(\rho) dt^2$ .*

Note that in the previous statement the local metric, in Fermi coordinates, is parametrised with  $\ell$  speed hence the  $\ell^2$  factor.

We define:

- the *cusp part*  $X_{\text{cusps}}$  of  $X$  as  $X_{\text{cusps}} := \cup_{p \in P} \mathcal{C}_p$ ;
- the *core*  $X_{\text{core}}$  of  $X$  as  $X_{\text{core}} := X \setminus X_{\text{cusps}}$ ;

- the *thick part*  $X_{\text{thick}}$  of  $X$  as  $X_{\text{thick}} := X_{\text{core}} \setminus \cup_{\gamma \in \Gamma} \mathcal{C}_\gamma$ ;
- the *thin part*  $X_{\text{thin}}$  of  $X$  as  $X_{\text{thin}} := X \setminus X_{\text{thick}}$ .

*Quadratic differentials.* Let  $T_{1,0}^*X$  be the holomorphic cotangent bundle of  $X$ . A quadratic differential on  $X$  is any section  $\psi$  of  $T_{1,0}^*X \otimes T_{1,0}^*X$ , satisfying, in local coordinates,  $\psi = \psi(z) dz^2$ . A quadratic differential  $\psi$  is *holomorphic* if its local trivializations  $\psi(z)$  are holomorphic. To each holomorphic quadratic differential  $\psi$  we can associate a measure  $|\psi|$  on  $X$  defined by  $|\psi| := |\psi(z)| \cdot |dz|^2$ . We denote by  $\langle \psi(\cdot) \rangle$  the density of the measure  $|\psi|$  with respect to the Riemannian volume of  $X$ .

We say that any  $\psi$  as above is *integrable* if  $\|\psi\| := |\psi|(X)$  is finite, and we denote by  $Q(X)$  the space of all integrable holomorphic quadratic differentials on  $X$ , endowed with the norm  $\|\cdot\|$ . When  $X$  has finite topological type,  $Q(X)$  is finite-dimensional, its dimension depending only on  $g$  and  $n$ .

*Constants.* Everywhere in this work,  $r, s, t, w$  and  $\varepsilon$  are free parameters. We shall make use of the following universal constants:

- $\varepsilon_0 := \operatorname{arcsinh}(1) \approx 0.8813$  the two-dimensional Margulis constant;
- $c_1 := \operatorname{coth}(\pi/12) \approx 3.9065$ ;
- $c_2 := \operatorname{arcsinh}(\tanh(\pi/12)) \approx 0.2532$ ;
- $c_3 := \frac{\pi \sinh(\frac{1}{2} \operatorname{arcsinh}(\tanh(\pi/12)))}{\operatorname{arcsinh}(\tanh(\pi/12))} \approx 1.5750$ ;
- $c_4 := (1 - \tanh^2(1/2))^2 \approx 0.6185$ ;
- $c_5 := 4\pi(1 + \sinh(1)) \approx 27.3343$ ;
- $c_6 := (ec_4)^{e^{2c_3+2}} \approx 76.5904$ ;
- $c_7 := \max_x x \cdot \operatorname{arcsinh}(\operatorname{csch}(x/2)) \approx 1.5536$ .

Finally, for simplicity of notation, we shall make use of the following auxiliary constants, also depending on  $X$ :

- $a_1 := 4|\chi|^2/\varepsilon + 2\kappa \log c_1 + 2c_2 c_3$ ;
- $a_2 := \log(ec_4) e^{a_1+2(1+c_3)}$ .

We denote by  $a \wedge b$  the minimum between two quantities  $a, b \in \mathbb{R}$ .

### 3. OUTLINE

We start by recalling the results of D. E. Barret and J. Diller [2] that we make explicit using classic hyperbolic geometry. The main result of [2] is:

**Theorem 3.1** ([2, Thm. 1.1]). *Suppose  $X, Y$  are Riemman surfaces of finite-type and let  $\pi: Y \rightarrow X$  be a holomorphic covering map. Then, the norm of the corresponding Poincaré operator satisfies:*

$$\|\Theta\|_{\text{op}} := \sup_{\substack{\varphi \in Q(Y) \\ \|\varphi\|=1}} \|\Theta\varphi\| < 1 - k < 1.$$

Furthermore,  $k > 0$  may be taken to depend only on the topology of  $X, Y$ , and the length  $\ell$  of the shortest closed geodesic on  $X$ . As a function of  $\ell$ , the number  $k$  may be taken to be continuous and increasing.

In order to prove the above theorem, consider a unit-norm quadratic differential  $\varphi \in Q(Y)$  such that  $\Theta\varphi \neq 0$ . In [2], the authors estimate

$$1 - \|\Theta\varphi\|$$

as follows. Let  $K \subset \overline{X}$  be any compact set containing the set  $Z$  of zeroes of  $\Theta\varphi$  and the punctures of  $X$ , viz.  $Z \cup P \subset K$ , and such that  $\partial K$  is smooth. Further let

$$(3.1) \quad m(r) := \min_{p \in \partial(K)_r} \langle \Theta\varphi \rangle.$$

Then, for every  $t > 1$  and every  $r_0 > 0$ , [2, Lem. 3.2] proves the following estimate

$$(3.2) \quad 1 - \|\Theta\varphi\| \geq \int_0^{r_0} m(r) [t^{-1} \text{area}(X \setminus (K)_r) - \text{length}(\partial(K)_r)] dr.$$

In general the  $t$  in the above estimate will depend on the geometry and topology of the covering surface  $Y$ . In the case at hand however,  $Y$  is either the Poincaré disk or a punctured disk and, by work of J. Diller [10], we can assume that  $t = 1$ . It is likely that the constants of Diller can be made explicit as well and so that one could have a version of Theorem 3.1 were the constants are explicit in the topology of  $X$ ,  $Y$  and their injectivity radii.

In the following sections, we give effective estimates for  $m(r)$ ,  $\text{area}(X \setminus (K)_r)$ , and  $\text{length}(\partial(K)_r)$ . In order to estimate  $m(r)$  we will need the following result from [2].

**Theorem 3.2** ([2, Thm. 4.4]). *Let  $\psi \in Q(X)$  with zero set  $Z$ . Suppose  $W \subset X \setminus Z$  is a domain such that  $\langle \psi(p) \rangle \leq L$  for all  $p \in W$ , and set  $\rho(p) := \min\{1, \text{dist}(p, \partial W)\}$ .*

*Then, if  $\gamma \subset W$  is a path connecting  $p_1$  and  $p_2$  we have:*

$$\frac{\langle \psi(p_1) \rangle}{\langle \psi(p_2) \rangle} \geq \left( \frac{\langle \psi(p_2) \rangle}{c_4 L} \right)^{-1 + \exp\left(\int_\gamma \frac{ds}{\tanh(\rho/2)}\right)}.$$

#### 4. EFFECTIVE COMPUTATIONS

The following is an easy lemma bounding the diameter of components of  $(X_{\text{thick}})_\varepsilon$  or  $(X_{\text{core}})_\varepsilon$ .

**Lemma 4.1.** *Let  $X \in \mathcal{M}(S_{g,n})$ . Then,*

- (i) *any pair of points in the same connected component of  $(X_{\text{thick}})_\varepsilon$  is joined by a path of length at most  $4|\chi|/\varepsilon$ ;*
- (ii) *any pair of points in  $(X_{\text{core}})_\varepsilon$  is joined by a path  $\gamma$  in  $(X_{\text{core}})_\varepsilon$  satisfying*

$$(4.1) \quad \ell(\gamma) \leq 4|\chi|^2/\varepsilon + 2\kappa \operatorname{arcsinh}(\operatorname{csch}(\ell/2)).$$

*Proof.* Assertion (i) is a consequence of the Bounded Diameter Lemma [13].

(ii) Using the fact that each component of  $(X_{\text{thick}})_\varepsilon$  contains an essential pair of pants and that the maximal number of pairwise disjoint short curves is  $\kappa$  we have:

*Claim.*  $|(X_{\text{thick}})_\varepsilon| \leq |\chi|$  and  $|(X_{\text{thin}})_\varepsilon| \leq \kappa$ .

By short-cutting in the region we obtain:

*Claim.* A length-minimizing  $\gamma$  enters each  $U \in \pi_0((X_{\text{core}})_\varepsilon)$ , resp.  $U \in \pi_0((X_{\text{thin}})_\varepsilon)$  at most once.

Let  $\gamma$  be length-minimizing. By (i) we have  $\text{length}(\gamma \cap U) \leq 4|\chi|/\varepsilon$ . By the Collar Lemma [3],

$$\text{length}(\gamma \cap U) \leq \text{diam}(U) \leq 2 \operatorname{arcsinh}(\operatorname{csch}(\ell/2)).$$

The conclusion follows combining the previous estimates with the two claims.  $\square$

The next lemma is [2, Lem. 4.6]. We just work out the constant explicitly.

**Lemma 4.2.** *Let  $L(s) := \max_{p \in (X_{\text{thick}})_s} \langle \psi(p) \rangle$ . Then,*

- (i)  $L(0) \geq \frac{\ell \wedge 1}{16|\chi|} \|\psi\|$ ;
- (ii) *for all  $0 \leq s \leq t$ , we have  $L(s) \geq e^{s-t} L(t)$ .*

*Proof.* (i) Firstly assume that at most half the mass of  $\psi$  is concentrated inside the collars of short geodesics. As in [2, Lem. 4.6(i)], it follows that

$$(4.2) \quad \langle \psi \rangle \geq \frac{\|\psi\|}{2 \text{ area}(X)} = \frac{\|\psi\|}{4\pi |\chi|} \geq \frac{\|\psi\|}{16 |\chi|}.$$

Assume now that at least half the mass of  $\psi$  is concentrated inside collars of short geodesics. Let  $\gamma$  be any such geodesic and let  $\mathcal{C} := \mathcal{C}_\gamma$  be the collar around  $\gamma$ . For  $r \leq R := \pi^2/\ell(\gamma)$  and  $r$  satisfying  $\tan(\pi r/(2R)) = \text{csch}(\ell(\gamma)/2)$ , we have that

$$\begin{aligned} \frac{1}{2 \text{ area}(X)} \|\psi\| &\leq \int_{\mathcal{C}} |\psi| = \int_0^{2\pi} \int_{e^{-r}}^{e^r} \frac{|f(z)|}{|z|^2} r \, dr \, d\theta \\ &\leq \int_0^{2\pi} \int_{e^{-r}}^{e^r} Lr^{-1} \, dr \, d\theta = 4\pi Lr, \end{aligned}$$

hence that

$$\frac{\|\psi\|}{2\pi r \text{ area}(X)} \leq 4L.$$

Computing both  $r$  and  $R$  in terms of  $\ell(\gamma)$ ,

$$\begin{aligned} L(0) &\geq \max_{\partial \mathcal{C}} \langle \psi \rangle = \frac{4LR^2}{\pi^2} \cos^2 \frac{\pi r}{2R} \\ &\geq \frac{\|\psi\|}{2 \text{ area}(X)} \frac{R^2}{2R \arctan(\text{csch}(\ell(\gamma)/2))} \cos^2(\arctan(\text{csch}(\ell(\gamma)/2))). \end{aligned}$$

Now, since  $\cos^2(\arctan(\text{csch}(t))) = \tanh^2(t)$ , and substituting  $R := 2\pi/\ell(\gamma)$ ,

$$\begin{aligned} L(0) &\geq \frac{\|\psi\|}{4 \text{ area}(X)} \frac{R \tanh^2(\ell(\gamma)/2)}{\arctan(\text{csch}(\ell(\gamma)/2))} \\ &= \frac{\pi^2 \|\psi\|}{4 \text{ area}(X)} \frac{\tanh^2(\ell(\gamma)/2)}{\ell(\gamma)^2 \cdot \arctan(\text{csch}(\ell(\gamma)/2))} \cdot \ell(\gamma). \end{aligned}$$

Since  $t \mapsto \tanh^2(t/2)/(t^2 \arctan(\text{csch}(t/2)))$  has global minimum  $\frac{1}{2\pi}$  at  $t = 0$ , we have that

$$L(0) \geq \frac{\pi \ell(\gamma)}{8 \text{ area}(X)} \|\psi\| \geq \frac{\ell}{16 |\chi|} \|\psi\|.$$

Combining the above inequality with (4.2) yields the assertion.

(ii) is [2, Lem. 4.6]. □

Let  $\log_+(x) := \max\{0, \log(x)\}$ . We start with some estimates towards establishing (3.2).

**Lemma 4.3.** *For each connected component  $U \in \pi_0((X_{\text{thick}})_s)$ , letting  $s = \log_+(c_1 t)$*

- (i)  $\text{area}(U) - t \text{ length}(\partial U) \geq \pi/3$ ;

- (ii) for all  $p \in U$ :  $\text{inj}_p \geq c_2/t$ ;  
 (iii) given  $p_1, p_2 \in U$  there exists  $\gamma \subset U$  connecting  $p_1$  and  $p_2$  such that

$$\ell(\gamma) \leq \frac{4|\chi|^2}{\varepsilon} + 2\kappa \log t + 2\kappa \log c_1.$$

*Proof.* (i) Let  $g_U$  and  $n_U$  respectively denote the genus of  $U$  and the number of boundary components of  $U$ . Further let  $A_1, \dots, A_{n_U}$  denote the embedded annuli bounded by short closed geodesics on one side and by connected components of  $\partial U$  on the other side. We allow for  $A_j$  being part of a cusp, in which case, on one side, it is bounded by a puncture rather than by a short geodesic.

By the Gauss–Bonnet Theorem,

$$\text{area}(U) = 2\pi(2g_U + n_U - 2) - \sum \text{area}(A_j).$$

If  $n_U = 0$  then  $U = X$ , which yields  $\text{area}(U) - t \text{length}(\partial U) = 2\pi|\chi|$ . Thus, in the following we may assume without loss of generality that  $n_U \geq 1$ . In this case, either  $g_U \geq 1$  and  $n_U \geq 1$ , or  $g_U = 0$  and  $n_U \geq 3$ . Thus,

$$\text{area}(U) \geq 2\pi \frac{n_U}{3} - \sum_j \text{area}(A_j).$$

Let  $\ell_j$  denote the length of the geodesic component of  $\partial A_j$  and  $L_j$  denote the length of the other component. Then,

$$\text{area}(U) - t \text{length}(\partial U) \geq 2\pi \frac{n_U}{3} + \sum_j ((t-1) \text{area}(A_j) - t(\text{area}(A_j) + L_j)).$$

By Lemma 2.1, setting

$$(4.3) \quad w_j := \text{arcsinh} \left( \frac{1}{\sinh(\ell_j/2)} \right),$$

we have that

$$\text{area}(A_j) = \int_0^{w_j-s} \int_0^1 \ell_j \cosh(\rho) \, d\rho \, dt = \ell_j \sinh(w_j - s)$$

and

$$L_j = \ell_j \cosh(w_j - s).$$

We see that

$$\text{area}(A_j) + L_j = \ell_j (\sinh(w_j - s) + \cosh(w_j)) = \frac{e^{-s}\ell_j}{\tanh(\ell_j/4)}$$

is monotone increasing in  $\ell_j$  (e.g. by differentiating w.r.t.  $\ell_j$ ). Thus it achieves its minimum when the two boundary components of  $A_j$  coincide, in which case  $\ell_j = A_j$  and  $\text{area}(A_j) = 0$ . In this case,  $s$  measures the distance from the geodesic to the edge of the collar containing  $A_j$ . Therefore, by the Collar Lemma,  $\sin(\ell_j/2) = \text{csch}(s)$ , hence

$$\begin{aligned} \text{area}(U) - t \text{length}(\partial U) &\geq 2n_U (\pi/3 - t \text{arcsinh}(\text{csch}(s))) \\ &\geq 2 (\pi/3 - t \text{arcsinh}(\text{csch}(s))). \end{aligned}$$

Letting the right-hand side above be larger than  $\pi/3$  we get

$$s \geq \text{arcsinh}(\text{csch}(\pi/(6t))), \quad t > 1, \quad s = \log(\coth(\frac{\pi}{12})t).$$

(ii) Let  $\mathcal{C}$  be a short collar in  $X$ . For  $p \in (X_{\text{thick}})_{\varepsilon+s} \cap \mathcal{C}$ , by the Collar Lemma we have that

$$\text{inj}_p \geq \text{arcsinh} \left( e^{\text{dist}(p, \partial \mathcal{C})} \right) = \text{arcsinh} \left( e^{-s} \right) = \text{arcsinh} \left( \frac{1}{c_1 t} \right) \geq \frac{c_2}{t}$$

with  $c_2 := \text{arcsinh}(1/c_1)$ , and where the last inequality is sharp by a direct computation.

(iii) Let  $p_1, p_2 \in U$ . Then we can find a rectifiable curve  $\gamma$ , connecting  $p_1$  to  $p_2$ , and enjoying the following properties:

- (a) if  $\gamma \cap \mathcal{C} \neq \emptyset$ , then  $\gamma \cap \partial \mathcal{C}$  consists of two points belonging to distinct connected components of  $\partial \mathcal{C}$ , and  $\text{length}(\gamma|_{\mathcal{C}}) \leq 2s$ ;
- (b) in each connected component of  $(X_{\text{thick}})_{\varepsilon}$ , the curve  $\gamma$  is a shortest path between its endpoints.

See Figure 1.

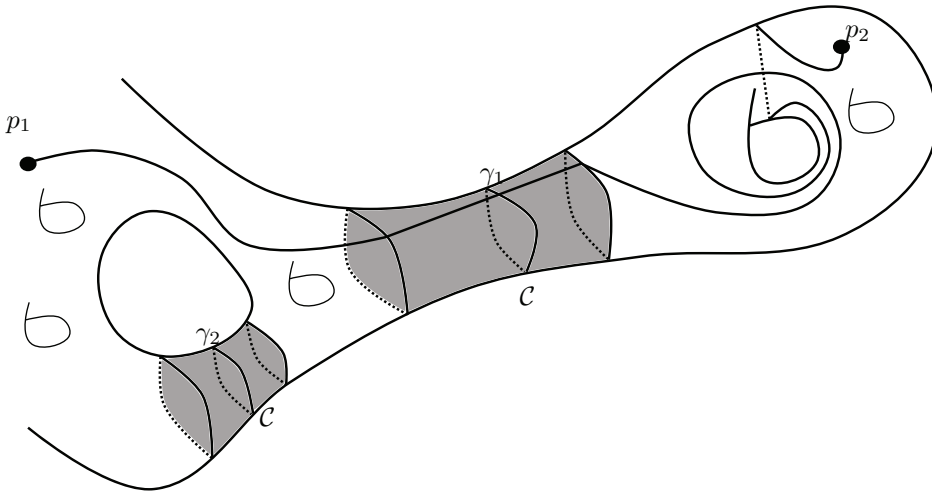


FIGURE 1. The piecewise geodesic curve  $\gamma$  connecting  $p_1$  to  $p_2$  and  $\mathcal{C}$ , shaded, are collars around short geodesics.

We can decompose  $\gamma$  into its components in

$$X_1 := (X_{\text{thick}})_{\varepsilon} \quad \text{and} \quad X_2 := \overline{(X_{\text{thick}})_{\varepsilon+s} \setminus (X_{\text{thick}})_{\varepsilon}} \subset (X_{\text{thin}})_{\varepsilon}.$$

By the Bounded Diameter Lemma [13], the length of each component of  $\gamma$  in  $X_1$  is bounded by  $4|\chi|/\varepsilon$ , and we have at most  $|\chi|$  such components. In each connected component of  $X_2 \subset (X_{\text{thin}})_{\varepsilon}$  the length of  $\gamma$  is at most  $2s$ , and there are at most  $\kappa$  such components. Thus, for  $s = \log(c_1 t)$  we get

$$\ell(\gamma) \leq \frac{4|\chi|^2}{\varepsilon} + 2s\kappa = \frac{4|\chi|^2}{\varepsilon} + 2\kappa \log(c_1 t). \quad \square$$

We now show how to estimate the quantities related to  $(K)_r$  in Equation (3.2). Let  $Z$  be the zeroes of a given quadratic differential  $\psi$ .



**Lemma 4.4.** *Let  $U \in \pi_0((X_{\text{thick}})_s)$  and  $K := \overline{X \setminus U} \cup Z$ . Then, for  $r \in (0, 1)$ ,  $t > 1$ , and  $s = \log_+(c_1 t)$*

$$\begin{aligned} \text{area}(X \setminus (K)_r) - t \text{length}(\partial(K)_r) &\geq \pi/3 - \kappa r t \left[ c_7 - s + 4\pi(1 + \sinh(1)) \frac{|\chi|}{\kappa} \right] \\ &\geq \pi/3 - \kappa r t [4\pi(1 + \sinh(1)) + c_7] \\ &= \pi/3 - \kappa r t (c_5 + c_7). \end{aligned}$$

*Proof.* Since  $|Z| \leq 2|\chi|$  and  $r < 1$ , we have that

$$\begin{aligned} \text{length}(\partial(K)_r) &\leq \text{length}(\partial U) + \text{length}(\partial(Z)_r) \leq \text{length}(\partial U) + 2\pi|Z| \sinh(r) \\ (4.4) \qquad \qquad &\leq \text{length}(\partial U) + 4\pi|\chi| \sinh(1)r. \end{aligned}$$

Furthermore,

$$\begin{aligned} \text{area}(X \setminus (K)_r) &= \text{area}(X) - \text{area}((K)_r) \\ &\geq \text{area}(X) - \left( \text{area}(\overline{X \setminus U}) + \text{area}((\partial U^+)_r) + \text{area}((Z)_r) \right) \\ &\geq \text{area}(U) - \text{area}((\partial U^+)_r) - 4\pi|\chi|(\cosh(r) - 1) \\ &\geq \text{area}(U) - \text{area}((\partial U^+)_r) - 4\pi|\chi|r \\ &\geq \text{area}(U) - t \text{area}((\partial U^+)_r) - 4\pi|\chi|tr \end{aligned}$$

since  $t > 1$ . We can estimate  $\text{area}((\partial U^+)_r)$  by assuming that  $(\partial U^+)_r$  is isometrically embedded, so that, by Lemma 2.1,

$$\text{area}((\partial U^+)_r) = \sum_j \ell(\gamma_j) (\sinh(w_j - s + r) - \sinh(w_j - s)).$$

Repeat the construction of the annuli  $A_j$  in Lemma 4.3, and let  $w_j$  be defined as in (4.3). By Taylor expansion of  $\sinh$  around  $w_j - s > 0$ , we have that

$$\begin{aligned} \text{area}(U) - t \text{area}((\partial U^+)_r) &\geq \text{area}(U) - r t \sum_j \ell(\gamma_j)(w_j - s) \\ &\geq \text{area}(U) - r t \sum_j \ell(\gamma_j) \operatorname{arcsinh}(\operatorname{csch}(\ell(\gamma_j)/2)) \\ &\quad + r t \log(c_1 t) \sum_j \ell(\gamma_j) \\ &\geq \text{area}(U) - c_7 \kappa r t + r t \log(c_1 t) \sum_j \ell(\gamma_j). \end{aligned}$$

As a function of the metric, the summation  $\sum_j \ell(\gamma_j)$  attains its maximum over the moduli space  $\mathcal{M}(S_{g,n})$  when  $\ell(\gamma_j) = \varepsilon_0$  for each  $j$ , thus its maximum is  $\kappa \varepsilon_0$ . Therefore,

$$(4.5) \qquad \text{area}(X \setminus (K)_r) \geq \text{area}(U) - r t \kappa c_7 + r t \kappa \varepsilon_0 \log(c_1 t) - 4\pi|\chi|tr.$$

Multiplying (4.4) by  $-t$  and adding (4.5), together with Lemma 4.3(i), yields the conclusion. □

Let  $U$  be the component of  $(X_{\text{thick}})_{\varepsilon+s}$  containing  $p_{\max}(s)$ , where  $s = \log(c_1 t)$  and  $p_{\max}$  satisfies Lemma 4.2. Set  $K' := \overline{X \setminus U}$  and let  $K := K' \cup Z$ . This is a slight refinement of the previous  $K$ , in which we chose a specific component  $U$

and a slightly larger neighbourhood of  $U$ . The next lemma will deal with paths in  $X \setminus (K)_r$ . When  $r = 0$ , the set  $X \setminus K = U \setminus Z$  looks as Figure 2.

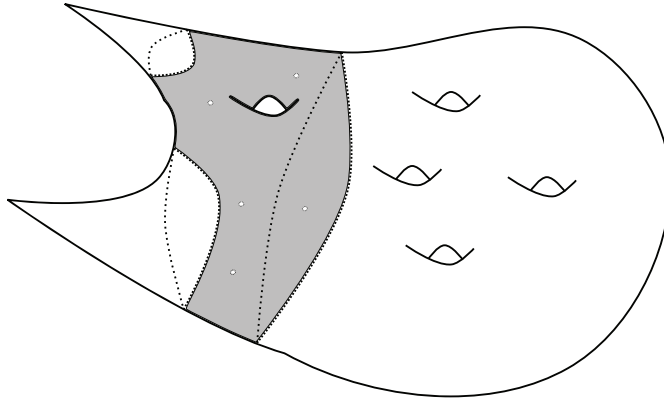


FIGURE 2. The set  $X \setminus K = \text{int}(U) \setminus Z$  is greyed out and the white points are zeroes of the quadratic differential.

**Lemma 4.5.** *Fix  $t > 1$ . If  $r < c_2/(|\chi|t)$ , then any two points in  $X \setminus (K)_r$  can be joined by a rectifiable curve in  $X \setminus (K)_{r/2}$ .*

*Proof.* We start with the following claim.

*Claim.* Let  $V \in \pi_0((K)_{r/2})$ . If  $V \cap (K')_{r/2} \neq \emptyset$ , then  $V \subset (K')_r$ .

Indeed, for  $c > 0$  to be fixed later, let  $V \in \pi_0((K)_{cr})$  with  $V \cap (K')_{cr} \neq \emptyset$ . We need to show that if  $V$  is such component it does not separate  $X \setminus (K)_r$ . Fix  $p \in V \setminus (K')_{cr}$ . Since  $V$  is connected and contained in  $(K)_{cr}$ , then  $p$  is joined to  $(K')_{cr}$  by a chain of disks of radius  $cr$  centered at points in  $Z$ . Therefore  $\text{dist}(p, (K')_{cr}) \leq 2c|Z|r$ . Choosing  $c < (2|Z| + 1)^{-1}$ , e.g.  $c := \frac{1}{2}(2|Z| + 1)^{-1}$ , proves that  $\text{dist}(p, (K')_{cr}) \leq r/2$  and so that:

$$\text{dist}(p, K') \leq \text{dist}(p, (K')_{cr}) + cr = 2c|Z|r + cr \leq (2|Z| + 1)cr \leq r/2,$$

proving that  $V \subset (K')_r$ . This concludes the proof of the claim.

Thus, we need to show that for  $r < c_2/t$  and for all  $p_0, p_1 \in X \setminus (K)_r \subset (U)_s$  there exists a rectifiable curve  $\gamma \subset X \setminus (K)_{c_2r}$  connecting  $p_0$  to  $p_1$ . By the Collar Lemma,

$$\text{inj}_{(U)_s} := \min_{p \in (U)_s} \text{inj}_p \geq \text{arcsinh}(e^{-s}) = \text{arcsinh}\left(\frac{1}{c_1 t}\right) \geq \frac{c_2}{t},$$

similarly to the proof of Lemma 4.3(ii).

Now, argue by contradiction and assume that there exists no rectifiable curve as in the assertion. Then, there exists a rectifiable loop  $\alpha$  in  $(Z)_{r/2}$  separating  $X \setminus (K)_r \subset (U)_s$  into connected components so that  $p_0$  and  $p_1$  belong to two distinct such components. See the picture in Figure 3.

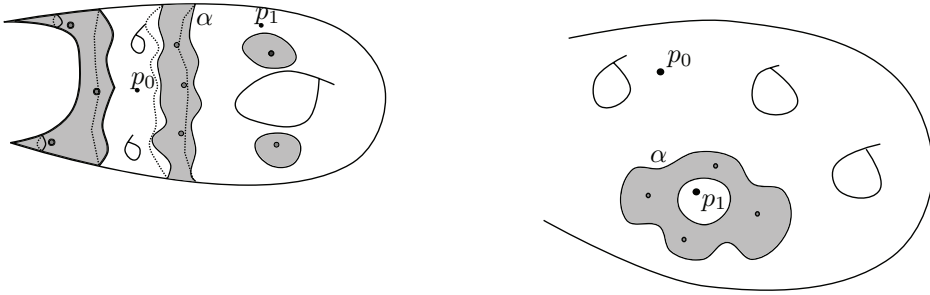


FIGURE 3. The two cases for the loop  $\alpha$  separating  $p_1$  to  $p_2$ . The shaded regions are part of  $(K)_{r/2}$  and the grey dots are zeroes of the quadratic differential.

For any such  $\alpha$ ,

$$\text{length}(\alpha) \leq r |Z| < |Z| \frac{c_2}{|\chi|t} \leq \frac{c_2}{t} \leq \text{inj}(U)_s.$$

As a consequence,  $\alpha \subset (U)_s$  is null-homotopic and so we must be on the right side of Figure 3. Therefore, there exists  $L \in \mathbb{R}^+$  such that  $\alpha \subset B_L(q)$  for  $q \in (U)_s$  and  $L \leq \ell(\alpha)/2 < r/2$ . Thus, the component  $W \subset X \setminus (K)_r$  containing, say,  $p_1$ , lies in  $B_L(q) \subset B_r(q)$  and note that by construction its distance from any zero is at least  $r$ . Therefore,  $W$  is at distance  $r/2 + L < r$  from a zero. However, since  $d(W, Z) \geq r$  we have a contradiction.  $\square$

We now state the main lemma we will use in our estimate of (3.2).

**Lemma 4.6.** *Let  $r < c_2/(|\chi|t)$ , and set  $a_1 := 4|\chi|^2/\varepsilon + 2\kappa \log c_1 + 2c_2c_3$ . Then, any two points in  $\overline{X \setminus (K)_r}$  are joined by a rectifiable curve  $\gamma \subset \overline{X \setminus (K)_{r/2}}$  with the following properties:*

- (i)  $\gamma$  consists of length-minimising geodesic segments and of at most one arc in each of the components of  $\partial(K)_{r/2}$ ;
- (ii)  $\ell(\gamma) \leq a_1 + 2\kappa \log t$ ;
- (iii) for  $z \in Z$ :  $\text{length}(\gamma \cap B_w(z)) \leq 2(1 + c_3)w$  for all  $w > 0$  such that  $B_w(z)$  is embedded.

*Proof.* (i)–(ii) Fix points  $p_0, p_1 \in \overline{X \setminus (K)_r}$ . By Lemma 4.3 there exists a rectifiable  $\gamma \subset U$  connecting them, with

$$\ell(\gamma) \leq \frac{4|\chi|^2}{\varepsilon} + 2\kappa \log c_1 + 2\kappa \log t.$$

The curve  $\gamma$  intersects  $(K)_{r/2}$  in at most  $2|\chi|$  components (i.e. balls around zeroes of  $\psi$ ). In each such component  $V = B_{r/2}(z)$  (for some  $z \in Z$ ) we can replace  $\gamma|_V$  by a shortest path on  $\partial V$  as the one in Lemma 4.3 (iii).

Since  $V$  is a ball, the length of  $\gamma|_V$  is bounded by half the length of the circumference of a great circle on  $V$ , i.e.

$$(4.6) \quad \pi \sinh(r/2) \leq \pi \sinh(r) \leq c_3 r, \quad r < \frac{c_2}{|\chi|t} < \frac{c_2}{|\chi|}.$$

By repeating this reasoning on each component  $V$  as above, we obtain a path  $\gamma' : p_0 \rightarrow p_1$  satisfying (i) and such that:

$$\begin{aligned} \text{length}(\gamma') &\leq \ell(\gamma) + 2|\chi|c_3r \\ &\leq \frac{4|\chi|^2}{\varepsilon} + 2\kappa \log c_1 + 2\kappa \log t + 2\frac{c_2c_3}{t} \quad (t > 1) \\ &\leq \frac{4|\chi|^2}{\varepsilon} + 2\kappa \log c_1 + 2c_2c_3 + 2\kappa \log t. \end{aligned}$$

(iii) Let  $z \in Z$  be a zero of  $\psi$  and fix  $w > 0$ . Each component  $\alpha$  of  $\gamma$  in  $\partial(K)_{c_2r}$  has length at most  $c_3r$  and each geodesic arc of  $\gamma$  connecting an endpoint of  $\alpha$  to  $\partial B_w(z)$  has length at most  $w$ . We now estimate

$$\left| \pi_0(\gamma \cap \overline{B_w(z)}) \right| \leq \begin{cases} 0 & w < r/2 \\ 1 & p_1, p_2 \in \overline{B_w(z)} \\ 1 & p_1 \in \overline{B_w(z)}, p_2 \notin \overline{B_w(z)} \\ 1 & p_1, p_2 \notin \overline{B_w(z)}. \end{cases}$$

The first bound holds by definition. The second holds by the convexity of hyperbolic balls: if  $p_1, p_2 \in B_w(z)$  then we can choose  $\gamma \subset B_w(z)$ . The third and fourth one follow from the fact that if  $\gamma$  has more than one component in  $B_w(z)$ , then we can shortcut  $\gamma$  inside the ball.

If  $w = r/2$ , then  $\gamma|_{\overline{B_w(z)}} \subset \partial B_w(z)$ , and we may choose  $\gamma|_{B_w(z)}$  to be a circumference arc, so that  $\text{length}(\gamma|_{B_{r/2}(z)}) \leq \pi \sinh(r/2) \leq c_3r$  by (4.6).

If instead  $w > a_1r$ , then we may choose  $\gamma$  to be either a geodesic segment, or a union  $\gamma_1 \cup \gamma_2 \cup \gamma_3$ , where  $\gamma_1$  and  $\gamma_2$  are geodesic segments each connecting  $\partial B_w(z)$  to  $\partial B_{r/2}(z)$ , and  $\gamma_3$  is a circumference arc on  $\partial B_{r/2}(z)$ . In the first case,  $\text{length}(\gamma|_{B_w(z)}) \leq 2w$ . In the second case,

$$\text{length}(\gamma|_{B_w(z)}) \leq 2w + \pi \sinh(a_1r) \leq 2w + c_3r \leq 2w + c_3r.$$

Thus, we obtain that:

$$\text{length}(\gamma \cap \overline{B_w(z)}) \leq \begin{cases} 0 & \text{if } w < r/2 \\ 2c_3w & \text{if } w = r/2 \\ 2w + c_3w & \text{if } w \geq r/2 \end{cases} \leq 2(1 + c_3)w,$$

which concludes the proof. □

With  $m(r)$  as in (3.1) we can now estimate (3.2) and show our final result.

*Proof of Theorem 1.1.* Let  $r < c_2/|\chi| \leq 2$ . Let  $s$  be as in Lemma 4.4 and choose  $U$  to be the component of  $X_{\text{thick}}(s)$  containing the point  $p_{\max}(s)$  as in Lemma 4.2. Let  $Z$  be the set of zeroes of  $\psi$ ,  $K := \overline{X \setminus U} \cup Z$ , and  $K' := \overline{X \setminus U}$ . Let  $W := (X_{\text{thick}})_{s+1} \setminus Z$ ,  $p_1 \in \partial(K)_r$ , and  $p_2 = p_{\max}(s) \in (X_{\text{thick}})_s \setminus Z$ . Therefore, we have that  $\langle \psi(p_2) \rangle = L(s)$ . Moreover, let  $\gamma \subset W$  be a path from  $p_1$  to  $p_2$  satisfying the conditions of Lemma 4.6 and note that

$$\text{dist}(p, \partial W) \geq \min \{1, \text{dist}(p, Z)\}, \quad p \in \gamma.$$

By Lemma 4.2(ii) we have that:

$$L(s + 1) \leq e \cdot L(s).$$

By Theorem [2, 4.4], we have that:

$$\begin{aligned} \langle \psi(p_1) \rangle &\geq \langle \psi(p_2) \rangle \left( \frac{\langle \psi(p_2) \rangle}{c_4 \cdot L(s+1)} \right)^{-1 + \exp\left(\int_\gamma \frac{ds}{\tanh(1 \wedge \text{dist}(\gamma_s, Z))}\right)} \\ &\geq L(s) \left( \frac{1}{e c_4} \right)^{-1 + \exp\left(\int_\gamma \coth(1 \wedge \text{dist}(\gamma_s, Z)) ds\right)} \\ &\geq e c_4 L(0) \cdot \left( \frac{1}{e c_4} \right)^{\exp\left(\int_\gamma \coth(1 \wedge \text{dist}(\gamma_s, Z)) ds\right)}, \end{aligned}$$

where we can estimate  $L(0)$  by Lemma 4.2(i),

$$\begin{aligned} &\geq \frac{e c_4 \ell}{16 |\chi|} \|\psi\| \left( \frac{1}{e c_4} \right)^{\exp\left(\int_\gamma \coth(1 \wedge \text{dist}(\gamma_s, Z)) ds\right)} \\ &= \frac{e c_4 \ell}{16 |\chi|} \|\psi\| \exp\left(-\log(e c_4) \exp\left(\int_\gamma \coth(1 \wedge \text{dist}(\gamma_s, Z)) ds\right)\right). \end{aligned}$$

We now estimate  $\int_\gamma \coth(1 \wedge \text{dist}(\gamma_s, Z)) ds$  from above by breaking it into two terms:

$$\int_\gamma \frac{ds}{\tanh(1 \wedge \text{dist}(\gamma_s, Z))} \leq \int_{\gamma \setminus Z(1)} ds + \int_{\gamma \cap Z(1)} \frac{ds}{\text{dist}(\gamma_s, Z)}.$$

The first term is bounded by  $\ell(\gamma)$  while for the second term we have by Lemma 4.6(i)

$$\begin{aligned} \int_{\gamma \cap Z(1)} \frac{ds}{\text{dist}(\gamma_s, Z)} &\leq \int_1^{\frac{2}{r}} \text{length}(\gamma \cap (Z)_{1/u}) du \\ &\leq \int_1^{\frac{2}{r}} \frac{2(1+c_3)}{u^2} du = 2(1+c_3)(1-r/2) \end{aligned}$$

since  $r \leq 2$ .

By Lemma 4.6(i) we have that:

$$\ell(\gamma) \leq a_1 + 2\kappa \log t.$$

Thus:

$$\begin{aligned} \int_\gamma \frac{ds}{\tanh(1 \wedge \text{dist}(\gamma_s, Z))} &\leq a_1 + 2\kappa \log t + 2(1+c_3)(1-r/2) \\ &= a_1 + 2(1+c_3) + 2\kappa \log t - (1+c_3)r. \end{aligned}$$

Therefore, since  $\log(e c_4) > 0$ , for all  $p_1 \in \partial(K)_r$  we get:

$$\langle \psi(p_1) \rangle \geq \frac{e c_4 \ell}{16 |\chi|} \|\psi\| \exp\left(-\log(e c_4) \exp\left(a_1 + 2(1+c_3) + 2\kappa \log t - (1+c_3)r\right)\right).$$

Thus, by minimizing over  $p_1 \in \partial(K)_r$  we obtain:

$$m(r) \geq \frac{e c_4 \ell}{16 |\chi|} \|\psi\| \exp\left(-\log(e c_4) \exp\left(a_1 + 2(1+c_3) + 2\kappa \log t - (1+c_3)r\right)\right)$$

which for  $a_2 := \log(e c_4) e^{a_1 + 2(1+c_3)} > 0$  can be rewritten as:

$$m(r) \geq e c_4 \frac{\ell}{16 |\chi|} \|\psi\| \exp\left(-a_2 t^{2\kappa} e^{-(1+c_3)r}\right).$$

Then, Equation (3.2) with  $K := W$  becomes, for  $r_0 < \frac{1}{4t}$ ,

$$1 - \|\psi\| \geq \int_0^{r_0} m(r) (t^{-1} \text{area}(X \setminus (K)_r) - \text{length}(\partial(K)_r)) dr.$$

By Lemma 4.4 we thus have that, for every  $r_0 < \frac{1}{4t}$ ,

$$\begin{aligned} 1 - \|\psi\| &\geq \frac{e c_4 \ell}{16 |\chi| t} \|\psi\| \int_0^{r_0} \exp\left(-a_2 t^{2\kappa} e^{-(1+c_3)r}\right) (\pi/3 - \kappa r t (c_5 + c_7)) dr \\ &\geq \frac{e c_4 \ell e^{-a_2 t^{2\kappa}}}{16 |\chi| t} \|\psi\| \int_0^{r_0} (\pi/3 - \kappa r t (c_5 + c_7)) dr. \end{aligned}$$

Maximizing over  $r_0 \in (0, \frac{1}{4t})$  additionally so that the integrand is non-negative, we have therefore that

$$\begin{aligned} 1 - \|\psi\| &\geq \frac{e c_4 \ell e^{-a_2 t^{2\kappa}}}{16 |\chi| t} \|\psi\| \int_0^{\frac{1}{4t} \wedge \frac{\pi}{3\kappa t (c_5 + c_7)}} (\pi/3 - \kappa r t (c_5 + c_7)) dr \\ &= \frac{e \pi^2 c_4}{288 \kappa (c_5 + c_7)} \frac{\ell e^{-a_2 t^{2\kappa}}}{|\chi| t^2} \|\psi\|, \end{aligned}$$

and maximizing the right-hand side over  $t > 1$ , i.e. choosing  $t = 1$ , we conclude that

$$\|\psi\| \leq \frac{1}{1 + \frac{C \ell e^{-a_2}}{\kappa |\chi|}}, \quad C := \frac{e \pi^2 c_4}{288 (c_5 + c_7)}. \quad \square$$

*Contraction factors of skinning maps.* We now apply our explicit bounds from Theorem 1.1 to get effective bounds on the contraction factor of the skinning map.

Let  $N \in AH(M, \mathcal{P})$ <sup>1</sup> be a pared acylindrical manifold so that

- $\mathcal{P} \subset \partial M$  is a collection of pairwise disjoint closed annuli and tori;
- $\mathcal{P}$  contains all tori components of  $M$  and  $M$  is acylindrical relative to  $\mathcal{P}$ .

Let  $\partial_0 M := \partial M \setminus \mathcal{P}$ . By [12, p. 443] we have that, for every such  $N$ ,

$$|d\sigma| = |d\sigma^*|.$$

By Theorem 1.1,

$$d\sigma^*(\varphi) = \sum_{U \in BN} \Theta_{U/X}(\varphi|_U) \leq \max_{X \in \partial_0 M} \frac{1}{1 + C_{g,n,\ell}} \|\varphi\|,$$

where  $\ell$  is the injectivity radius of the conformal boundary  $\partial_\infty N$ , and  $C_{g,n,\ell}$ . Thus, we obtain Corollary 4.7.

**Corollary 4.7.** *Let  $(M, \mathcal{P})$  be a pared acylindrical hyperbolic manifold. Then, the skinning map at  $N \in AH(M, \mathcal{P})$  has contraction factor bounded by*

$$|d\sigma| \leq \max_{X \in \partial_0 M} \frac{1}{1 + C_{g,n,\ell}}.$$

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<sup>1</sup>For  $AH(M, \mathcal{P})$  the set of hyperbolic 3-manifolds homotopy equivalent to  $M$  with  $\mathcal{P}$  parabolic.

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